



## MASTON METAL FILLER 250G



**SAND DRY**

Maston Metal Filler is a 2-component polyester filler containing aluminum pigments. It is especially suitable for car body repairs but can also be used for a variety of other applications.

Ideal for large surfaces, particularly metal substrates exposed to vibration and continuous temperature fluctuations.'

Features

- Excellent adhesion to metal
- High conductivity
- Smooth sanding properties

Application

- On bare steel and aluminum after surface leveling and degreasing
- On galvanized steel after leveling and degreasing
- On sanded fiberglass (GFK/GRP), over polyester filler, acrylic, and epoxy primers – provided the surfaces are in good condition
- On dry and clean concrete and wood surfaces

Optimal working temperature: 15–20 °C (min. 12 °C)

The mixed product remains usable for approximately 4–7 minutes.

Apply in multiple thin layers however, do not exceed 3 mm per application.

Drying time:

Approximately 20–30 minutes at 20 °C.

Lower temperatures will significantly increase drying time.

IR drying time:

5–7 minutes depending on layer thickness.

Do not heat above 60 °C.

Use IR equipment as recommended by the manufacturer.

Wait approximately 5 minutes before starting the IR drying process.

Sanding:

- Coarse dry sanding: grit P80–P120
- Finishing dry sanding: grit P120–P320

Overcoating:

Compatible with most types of fillers and paints.

Color: Grey

Note:

Excessive hardener may cause color deviations in the topcoat.

When working with 2-component products, always use personal protective equipment: safety goggles and a respirator.

Work only in well-ventilated areas.

Clean tools immediately after use.

## Storage:

Keep sealed in a dry place at 15–25 °C, protected from direct sunlight, flame, and heat sources.

## Shelf life:

- Filler: 12 months from manufacturing date
- Hardener: 18 months from manufacturing date

**SIZE:** 250ml

**SALES QTY:**

250ml: 12 pcs

## MASTON Maston Metal filler 250g

Art. No.	MASTON Maston Metal filler 250g	Color	Barcode
706106	Maston Metal filler 250g		6412490047375